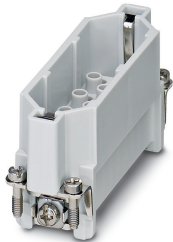


Contact insert - HC-D 25-I-CT-M - 1584392

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HEAVYCON male insert, D25 series, 25-pos., crimp connection

Your advantages

- ✔ Can be used in rail vehicles, satisfy DIN EN 45545-2 with requirement sets R22, R23, and R24 in hazard levels HL1, HL2, and HL3.



Key Commercial Data

Packing unit	1 pc
GTIN	
GTIN	4046356142656
Weight per Piece (excluding packing)	42.000 g
Custom tariff number	85389099
Country of origin	China

Technical data

General

Note	For HEAVYCON housing type D25, CK1,6-ED crimp contacts (crimp contacts not supplied as standard)
	Connectors may be operated only when there is no load/voltage.
	It is imperative that guide pins (HC-CST) and sockets (HC-CBU) are used to prevent tip collision due to misalignment.
Connection method	Crimp connection
Torque	0.7 Nm ... 1 Nm (PE connection)
	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)

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Technical data

General

Number of connections per position	1
Degree of pollution	3
Overvoltage category	III
Number of positions	25+PE
Insertion/withdrawal cycles	≥ 500
Size	D25
	D50
Conductor cross section	0.14 mm ² ... 2.5 mm ²
Connection cross section AWG	26 ... 14
Stripping length of the individual wire	8 mm (0.14 ... 1.5 mm ²)
	6 mm (2.5 mm ²)
Assembly instructions	To ensure correct use, installation in housing with IP54 protection or better is required

Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)

Electrical characteristics

Rated voltage (III/3)	250 V
Rated surge voltage	4 kV
Rated current	10 A

Standards and Regulations

Constructional and testing regulations	DIN VDE 0627/86
	DIN VDE 0110/02.79
	DIN VDE 0110-1/04.97
	IEC 60664-1, DIN IEC 60512
	IEC 60352
Flammability rating according to UL 94	V0
Standards/regulations	acc. to DIN EN 45545-2

Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
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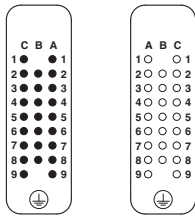
Technical data

Environmental Product Compliance

	No hazardous substances above threshold values
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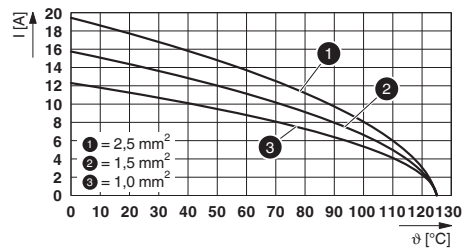
Drawings

Schematic diagram



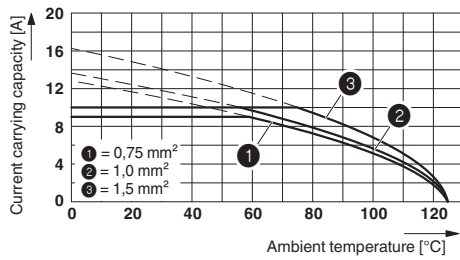
Connector pin assignment connection side: Left pin; right socket

Diagram



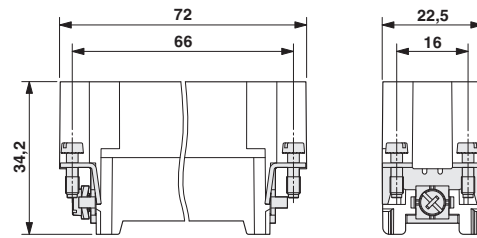
Derating diagram turned contacts

Diagram



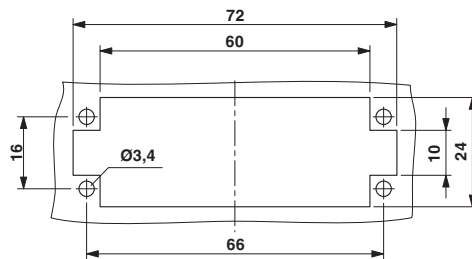
Derating diagram: HC-D...C series

Dimensional drawing



Male insert

Dimensional drawing



Mounting cutout when used without housing

Contact insert - HC-D 25-I-CT-M - 1584392

Classifications

eCl@ss

eCl@ss 10.0.1	27440205
eCl@ss 11.0	27440205
eCl@ss 4.0	27140800
eCl@ss 4.1	27140800
eCl@ss 5.0	27143400
eCl@ss 5.1	27261200
eCl@ss 6.0	27261200
eCl@ss 7.0	27440205
eCl@ss 9.0	27440205

ETIM

ETIM 2.0	EC000438
ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 6.0	EC000438
ETIM 7.0	EC000438

UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522
UNSPSC 18.0	39121522
UNSPSC 19.0	39121522
UNSPSC 20.0	39121522
UNSPSC 21.0	39121522

Approvals

Approvals

Approvals


CSA / UL Recognized / EAC / DNV GL / EAC


Ex Approvals

Contact insert - HC-D 25-I-CT-M - 1584392

Approvals

Approval details

CSA		http://www.csagroup.org/services-industries/product-listing/	13631
Nominal voltage UN		600 V	
Nominal current IN		8 A	
mm ² /AWG/kcmil		14	

UL Recognized		http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm	FILE E 118976
Nominal voltage UN		600 V	
Nominal current IN		10 A	
mm ² /AWG/kcmil		14	

EAC			RU C- DE.AI30.B.01102
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DNV GL		https://approvalfinder.dnvgl.com/	TAE000037S
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EAC			RU C- DE.BL08.B.00511
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Accessories

Accessories

Assembly tool

Contact insert - HC-D 25-I-CT-M - 1584392

Accessories

Assembly tool - UNIFOX MT-CK 1.6/2.5 - 1089092



Assembly tool, for CK 1.6... crimp contacts for small conductor cross sections

Coding element

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

Crimp contact

Crimp contact - CK1,6-ED-0,37ST AG - 1663336



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², silver-plated

Contact insert - HC-D 25-I-CT-M - 1584392

Accessories

Crimp contact - CK1,6-ED-0,50ST AG - 1663349



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.5 mm² ... 0.5 mm², AWG 20

Crimp contact - CK1,6-ED-0,75ST AG - 1663352



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.75 mm² ... 0.75 mm², AWG 18

Crimp contact - CK1,6-ED-1,00ST AG - 1663365



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 0.75 mm² ... 1 mm², AWG 18

Crimp contact - CK1,6-ED-1,50ST AG - 1663378



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 1.5 mm² ... 1.5 mm², AWG 16

Crimp contact - CK1,6-ED-2,50ST AG - 1663381



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: silver-plated, connection cross section: 2.5 mm² ... 2.5 mm², AWG 14

Contact insert - HC-D 25-I-CT-M - 1584392

Accessories

Crimp contact - CK1,6-ED-0,37ST AU - 1674901



Turned 1.6 crimp contact, individual male contact, core diameter 0.14 to 0.37 mm², gold-plated

Crimp contact - CK1,6-ED-0,50ST AU - 1672453



Turned 1.6 crimp contact, individual male contact, core diameter 0.5 mm², gold-plated

Crimp contact - CK1,6-ED-0,75ST AU - 1674914



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.75 mm² ... 0.75 mm², AWG 18

Crimp contact - CK1,6-ED-1,00ST AU - 1674888



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 0.75 mm² ... 1 mm², AWG 18

Crimp contact - CK1,6-ED-1,50ST AU - 1674875



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 1.5 mm² ... 1.5 mm², AWG 16

Contact insert - HC-D 25-I-CT-M - 1584392

Accessories

Crimp contact - CK1,6-ED-2,50ST AU - 1674927



Crimp contact, contact diameter: 1.6 mm, turned, Pin, contact material: Copper alloy, contact surface: gold-plated, connection cross section: 2.5 mm² ... 2.5 mm², AWG 14

Crimp contact - CK1,6-ER-1,00ST OIC AG - 1004360



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm² ... 1 mm², AWG 22 ... 17

Crimp contact - CK1,6-ER-2,50ST OIC AG - 1004365



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm² ... 2.5 mm², AWG 16 ... 14

Crimp contact - CK1,6-BR-1,00ST OIC AG - 1004380



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 0.34 mm² ... 1 mm², AWG 22 ... 17, Taped products

Crimp contact - CK1,6-BR-2,50ST OIC AG - 1004382



Crimp contact, contact diameter: 1.6 mm, rolled, Pin, contact material: Cu alloy, nickel-plated, contact surface: silver-plated, connection cross section: 1.5 mm² ... 2.5 mm², AWG 16 ... 14, Taped products

Crimping tool

Contact insert - HC-D 25-I-CT-M - 1584392

Accessories

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

Mounting material

Screw - HC-A-PES - 1584868



PE screw for contact inserts of A series

Universal tools

Contact removal tool - UNIFOX RT-CK 1.6 - 1072069



Contact removal tool, for turned and rolled CK- 1.6-... contacts

Additional products

Contact insert - HC-D 25-I-CT-F - 1584402



HEAVYCON female insert, D25 series, 25-pos., crimp connection